



AUTOMATIC POUCH COLLATION & FLOW WRAPPING (FLEXIWRAP ST)

- High speed stacking & wrapping
- Easy changeover
- Single operator driven system
- PLC controlled line
- Digital LCD touch screen display & setting



CSPP

Food





Coffee



Milk Powder



Spices



Instant Mixes

An ISO 9001:2015 and ISO 22000:2005 Certified Company



Specifications

Working Principle Automatic pouch collating/bundling & flow wrapping system

Integrated Packaging Solutions

- Single primary pouches from the VFFS machine are counted.
- Primary pouch collation/bundling takes place depending on the desired matrix.
- Collated stack/bundle of primary pouches are automatically transferred into the flow wrap machine.
- Primary pouch bundle flow wrapped to form a secondary pouch.

| Feeding Syst |
|--------------|
|--------------|

• Automatic collation/bundling & insertion flow wrap machine

Standard Matrix

| SKU (single pouches) | Matrix (Primary pouches X No. of rows = total number of primary pouches in secondary pack) | Weight of Flow wrap pack/ Secondary pack |
|----------------------|---|--|
| 50gm | 10 X 2 = 20 | 1kg |
| 100gm | 5 X 2 = 10 | 1kg |
| 200gm | 5 X 1 = 5 | 1kg |

*customization possible

| Line Speed | Synchronized to match VFFS machine of speed of up to 80ppm | |
|-----------------------|--|--|
| Supply Voltage | 415V AC 3 Phase 50Hz | |
| Air Supply | 6 Bar | |
| Flow wrap pouch types | CSPP, Gusseted | |
| Product Contact MOC | SS304, SS316 | |
| Allied Equipment | Printing | |

- Labelling
- **HDPE Bag Filling**
- Palletising
- Overwrapping/Stretch Banding/Shrink Wrapping

Pouch Formats





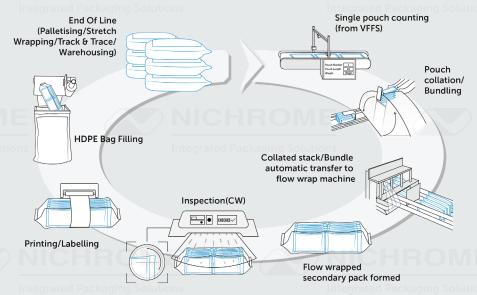
pillow pouch

Gusseted Pouch

Applications

Coffee, Spices, Tea, Milk Powder, **Instant Mixes**

End-To-End Solutions



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